

Sample Form X3

SOLDERING PROCEDURE SPECIFICATION (SPS) – SAMPLE FORM

SPS No. _____ Date _____ SPQR No. _____

Company _____

Soldering Process _____ Manual Mechanized Automatic

Soldering Equipment _____

SOLDERING CONDITIONS

BASE METAL:

Specification _____ BM No. _____ Thickness _____

Preparation _____ Other _____

FILLER METAL:

FM No. _____ Form _____

Method of Application _____ Other _____

SOLDERING FLUX _____ Other _____

BATH COMPOSITION _____ Other _____

SOLDERING ATMOSPHERE _____ Other _____

SOLDERING TEMPERATURE _____ FLOW POSITION _____

SOLDERING TIME _____ SOLDER HEAT TREATMENT _____

OTHER _____

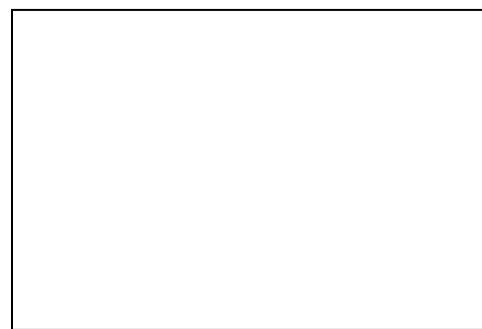
JOINT DESIGN(S) QUALIFIED :

Type _____

Clearance _____

Lap Length _____

Other _____



Joint Design(s) Qualified

Approved by _____ Date _____

Employer

Date