



AWS C3.7M/C3.7/2005 Interpretation

Subject: Procedure for Dip Brazing
Code Edition: C3.7M/C3.7:2005, *Specification for Aluminum Brazing*
Code Provision: Page 7, Subclause 5.7.8, 2nd Paragraph, last sentence
AWS Log: C3.7-05-11

Interpretation: Replace the sentence with the following: “The temperature of the bath shall not exceed the maximum temperature of the brazing procedure specification (BPS).”

In addition, the definition for Brazing Procedure Specification (BPS) is to be inserted into Clause 3. The definition for BPS comes from AWS A3.0, Standard Welding Terms and Definitions, and is stated as “a document specifying the required brazing variables for a specific application.”