



AWS Errata Sheet

The following Errata have been identified and will be incorporated into the next reprinting of this document.

AWS Standard: AWS B2.1/B2.1M:2009, Specification for Welding Procedure and Performance Qualification

Page 35-**5.6.1.1 (11)** - *Correct* “A change in thickness or diameter from that tested except as permitted in Tables 5.6, 5.7, 5.8, and 5.9.” to “A change in thickness or diameter from that tested except as permitted in Tables 5.6, 5.7, and 5.8.”

Page 62-**Figures B.5A, Guided Bend Fixture-Bottom Ejecting Type-MILLIMETERS, Base Metal^b** - *Correct* “All base metal welded with F-23 filler metals” to “All base metals welded with F-23 consumables”

Page 62-**Figures B.5A, Guided Bend Fixture-Bottom Ejecting Type-MILLIMETERS, Base Metal^b, A** - *Correct* “(16-1/2) TS 52” to “(16-1/2) TS 50”, “(6-2/3)TS 64” to “(6-2/3)TS 67”, “4TS 38” to “4TS 40”

Page 62-**Figures B.5A, Guided Bend Fixture-Bottom Ejecting Type- MILLIMETERS, Base Metal^b, C** - *Correct* “(18-1/2)TS+1/16 60” to “(18-1/2)TS+1/16 57”, “(8-2/3)TS+3 86” to “(8-2/3)TS+3 90”, “6TS+3 60” to “6TS+3 63”

Page 63-**Figures B.5B, Guided Bend Fixture-BottomType-MILLIMETERS, Base Metal^b** - *Correct* “All base metal welded with F-23 filler metals” to “All base metals welded with F-23 consumables”

Page 63-**Figures B.5B, Guided Bend Fixture-BottomType-MILLIMETERS, Base Metal^b, A** - *Correct* “(16-1/2) TS 52” to “(16-1/2) TS 50”, “(6-2/3)TS 64” to “(6-2/3)TS 67”, “4TS 38” to “4TS 40”

Page 63-**Figures B.5B, Guided Bend Fixture-BottomType-MILLIMETERS,Base Metal^b, C** - *Correct* “(18-1/2)TS+1/16 60” to “(18-1/2)TS+1/16 57”, “(8-2/3)TS+3 86” to “(8-2/3)TS+3 90”, “6TS+3 60” to “6TS+3 63”

Page 63-**Figures B.5B, Guided Bend Fixture-BottomType-Note^b** - *Correct* “For M-26, M-81, and M-83 materials, two macroetch specimens shall be used in lieu of guided bend testing (see also Figures B.5B and B.5C).” to “For M-26, M-81, and M-83 materials, two macroetch specimens shall be used in lieu of guided bend testing (see also Figures B.5A and B.5C).”

The purpose of an errata sheet is to notify the public that a published standard has a typographical error. Errata sheets provide a list of errors and their corrections on an AWS standard introduced during the publication stages.



Page 64-**Figures B.5C, Guided Bend Fixture-Wrap-Around-MILLIMETERS, Base Metal^b** -
Correct “All base metal welded with F-23 filler metals” to “All base metals welded with F-23
consumables”

Page 64-**Figures B.5C, Guided Bend Fixture-Wrap-Around-MILLIMETERS, Base Metal^b, A**
- *Correct* “(16-1/2)TS 52” to “(16-1/2)TS 50”, “(6-2/3)TS 64” to “(6-2/3)TS 67”, “4TS 38” to
““4TS 40”

Page 64-**Figures B.5C, Guided Bend Fixture-Wrap-Around-Note^b** - *Correct* “For M-26, M-81,
and M-83 materials, two macroetch specimens shall be used in lieu of guided bend testing. See also
Figures B.5B and B.5C.” to “For M-26, M-81, and M-83 materials, two macroetch specimens shall
be used in lieu of guided bend testing (see also Figures B.5A and B.5B).”