



AWS Errata Sheet

AWS Standard: AWS D1.1/D1.1M:2010, *Structural Welding Code -- Steel*

The following Errata have been identified and will be incorporated into the next reprinting of this document.

Page 8 - 2.4.3.6 – Correct “2.3.2.8” reference to “2.4.2.8.”

Page 23 – 2.27.1.1 – Correct “2.24” reference to “2.25.”

Page 132 – 4.19.1.1 – Correct “Table 4.11” reference to “Table 4.10.”

Page 150 – note e – Correct “(see 4.12.4.2)” reference to “(see 4.13.4.2).”

Page 150 – note h – Correct “See 4.25 and 4.28” to “See 4.26 and 4.29.”

Page 152 – Table 4.11 – Under the Qualified Dimensions category for Production T-, Y-, or K-Connection CJP Groove Welds, correct “Nominal Wall or Plate Thickness^c Qualified, in” to “Nominal Wall or Plate Thickness^d Qualified, in.”

Page 152 – Table 4.11 – Under the Qualified Dimensions category for Production T-, Y-, or K-Connection CJP Groove Welds, correct “Dihedral Angles Qualified^g” to “Dihedral Angles Qualified^h.”

Page 152 – Table 4.11 – Under the Qualified Dimensions category for Production T-, Y-, or K-Connection Fillet Welds, correct “Dihedral Angles Qualified^g” to “Dihedral Angles Qualified^h.”

Page 190 – Figure 4.38 – Correct metric dimension for ¾ in from “[75 mm]” to “[20 mm].”

Page 192 – Table 4.40 – Correct metric dimension for ½ in from “[1/2 mm]” to “[12 mm].”

Page 193 – 5.1 – Correct “4.15” reference to “4.16.”

Page 200 – 5.18.2(1) – Correct “2.16.2” reference to “2.17.2.”

Page 202 – 5.22.1.1 – Correct “2.13” reference to “2.14.”

Page 207 – 5.27 – Correct “2.20.6.6(3)” reference to “2.21.6.6(3).”



Page 231 – 6.26.6.4 – First sentence, fourth line, correct “...or be...” to “...or by.....”

Page 281 – 7.1 – Correct “C7.6.1” reference to “C-7.6.1.”

Page 496 – C-Table 6.7 – Correct three “Table 6.6” references to “Table 6.7.”

Page 497 – C-6.26.6 – This paragraph appears twice. Delete the first appearance.

Page 507 – C-7.2.5 – Correct last entry “CL ≤ 0.125 in” to read “CL ≤ 0.125 in [3.2 mm].”

Page 533 – Index – PJP groove welds – Correct entry “4.14.4.20” to read “4.14, 4.21.”