

ERRATA SHEET

AWS D1.1/D1.1M:2008, *Structural Welding Code – Steel*

The following Erratum has been identified and incorporated into the current reprint of this document.

Page 8—Clause 2.3.5.4 Heading— “Depth of Filing” should read “Depth of Filling.”

Page 67—Table 3.1, Filler Metal Requirements—Remove dash from “E9018-M” under Electrode Classification column from Group IV so it reads E9018M.

Page 105—Figure 3.4, Joint Designation C-U2a-GF—Under “Notes” column, Note 1 should read Note a.

Pages 136–153—Header—Change from “Clause 4. Prequalification” to “Clause 4. Qualification” on all the designated pages.

Page 146—Table 4.9, Filler Metal Requirements—Remove dash from “E11018-M” in the Electrode Classification column under “Matching Strength Filler Metal” so it reads E11018M.

Page 150—Table 4.11, Welder and Welding Operator Qualification—Number and Type of Specimens and Range of Thickness and Diameter Qualified (Dimensions in Millimeters)—For Production Fillet Welds (T-joint and Skewed),

under “Number of Specimens” column for side bend tests, Note 3 should read Note c.

Page 439 – Figure C-2.7 Single Fillet Welded Lap Joints – Incorrect illustration. Revert to figure as shown in the D1.1:2006 code:

