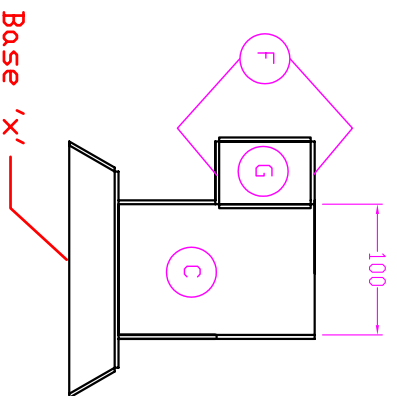
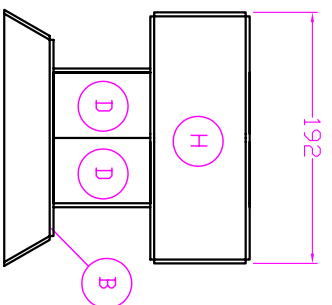


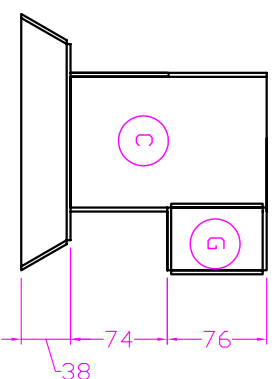
Purge Plate



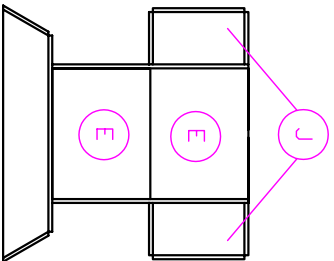
END VIEW



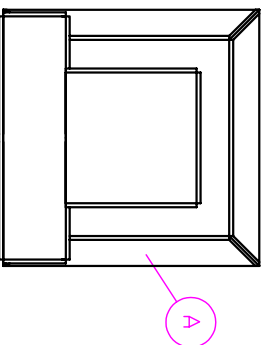
ELEVATION



END VIEW





REVERSE ELEVATION



PLAN

Item	Qty	Part No	Detail
1	4	A	3mm thick SS 190mm x 44mm as per sketch No. 8
2	1	B	3mm thick SS 150mm x 150mm
3	2	C	3mm thick SS plate 150mm x 100mm
4	2	D	3mm thick SS plate 74mm x 50mm
5	2	E	3mm thick SS plate 100mm x 75mm
6	2	F	3mm thick SS plate 186mm x 48mm
7	2	G	3mm thick SS plate 70mm x 48mm
8	1	H	3mm thick SS plate 192mm x 70mm
9	1	I	Purge plate 100mm x 100mm with 2 12mm Ø holes per Sketch 9

Material List Task 3 (Stainless Steel)

2007 U.S. Open Weld Trials Kansas City, MD Project #3	AN ROINN DIDEACHAIS AGUS EOLAICHTA AN BRAINSE IARBHUNIDÉACHAIS	National Skills Competition 2007 (Final Stage)	Skill Area of Welding
			Task 5 Stainless & 6 Aluminium
			ISD E  
			Task The Award 4 hours
			Not to scale
			Revision B
			Date 26/02/2007